



**Task – T2017301/T1996648**  
**Forge Facility Approval - Renewal**  
**Certificate No. FOR- T2017301**

Attention: Mr. Matteo Mottarella, OFFICINE NICOLA GALPERTI & FIGLIO SPA  
(499899),

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to manufacture forgings for machinery components as outlined in the process/product approval.

1. ABS Rules for Materials and Welding Part 2 (2020)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five year expiry date.

For any clarifications, contact Nikolaos Vrellos at +44 207 377 4499, [nvrellos@eagle.org](mailto:nvrellos@eagle.org).

Very truly yours,

Wei-Biao (Bill) Shi  
Vice President

Electronically Signed by: Satya Meruva



Documents List

Drawing No.	Rev. No.	Title	Status
Correspondence	-	Request for Forge Renewal	Correspondence
Example of ABS Material Certification	-	Supporting Information	Reviewed
ISO 9001 expiry 2022	-	Supporting Information	Files by ABS for Reference Only
No Change Confirmation	-	Client Letter	Reviewed
PO M00414	-	Purchase Order M00414	Files by ABS for Reference Only
ShowComments	-	Supporting Information	Files by ABS for Reference Only
Previous ABS Certificate	-	Supporting Information	Files by ABS for Reference Only
Material Test Reports 2015-2018	-	Supporting Information	Reviewed

Electronic copies of the documents, appropriately stamped are available in the ABS Client Portal.



Process/Product Approval

<b>Grade</b>	Non-ABS Grades: - Carbon, C-Mn & Alloy Steel - Austenitic, Duplex & Super Duplex Stainless Steel - Titanium, Inconel, Monel, superalloy, Cu-Ni
<b>Melting Practice</b>	ABS Approved Sources
<b>Casting Practice</b>	ABS Approved Sources
<b>Manufacturing Practice</b>	Open-die, Closed-die and Ring Rolled Forging
<b>Maximum Weight</b>	20000 Kg
<b>Maximum Diameter</b>	6300 mm
<b>Heat Treatment Facility</b>	In-house
<b>Product Examples</b>	Swivel Ring Flanges, Ball Swivel Flanges, Spectacle Plates, Spades/Spacers, Nozzles, Flanges, etc.

Note: Weld repair is generally not permitted, unless specially approved by the ABS Engineering Office.

Comments List

Comment No.	Comment	Facilities	Action
A-001	No Change Confirmation - Client Letter	N/A Closed	Technical
	Realized that the MTRs submitted are belong to year 2019. Please can we further feed with one mill test report for year 2015/ 2016/ 2017 & 2018 to complete the review.		
	The data has been submitted and comment closed.		
A-002	No Change Confirmation - Client Letter	N/A Closed	Informative
	Please confirm do your forging shop continue to forge Titanium, Inconel, Monel, Hastelloy, Cu-Ni product.		
	The comment is closed based on confirmation by Survey and the relevant survey audit.		